

■ Reduction Sleeves and Coolant Feed-Block

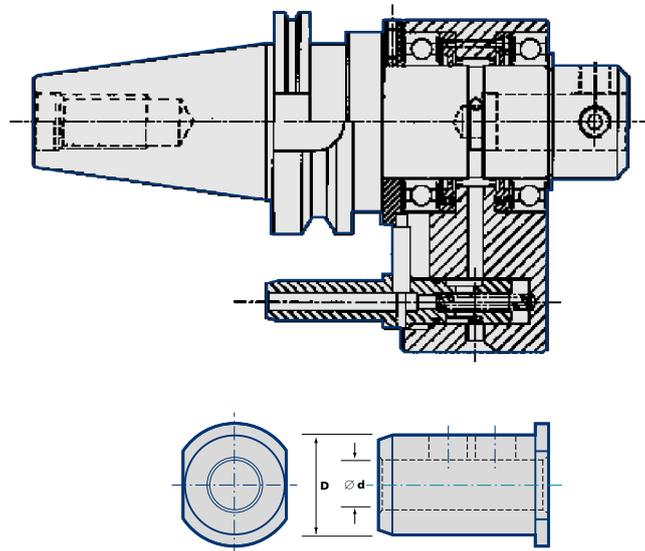
Ordering No.	Stock	D	d
RCA-SS320-RS16	○	32	16
RCA-SS320-RS20	●	32	25
RCA-SS320-RS25	●	32	25
RCA-SS400-RS16	●	40	16
RCA-SS400-RS20	●	40	25
RCA-SS400-RS25	●	40	25
RCA-SS400-RS32	●	40	32

Adjustable positioning of spring loaded location pin through 360°.

Impeller type coolant feed holes reduce coolant pressure drop which normally occurs due to centrifugal forces during operation.

Recommended coolant pressure:- minimum 2 bar (30 p.s.i.) maximum 10 bar (150 p.s.i.).

Speed - up to 6,800 r.p.m.



Dimension marked thus * determined by machine; customer to advise.

Position of holes marked thus + determined by machine. Use existing holes around machine spindle housing if possible.

NOTE: These items not supplied with Rotary Coolant Adaptor. Can be quoted on receipt of relevant machine details.

